

Date:
User:Monday, 5/14/2007 7:15:46 AM
Kim Winston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32340
 Estimate Number : 12862
 P.O. Number : N/A
 This Issue : 5/14/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : N/A
 Written By :
 Checked & Approved By : dk 07.05.14
 Comment : est rev A 07.05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY
 Part Number : D412702117B
 Drawing Number : ICA D412-702 P.79
 Project Number : N/A
 Drawing Revision : D
 Material : N/A
 Due Date : 5/15/2007 Qty: 1 Um: Each

Additional Product

Number:



Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL
		Comment: DOCUMENT CONTROL type labels per PPP D412-702-117B CHG001 <i>SB</i>
2.0	D35735	ADAPTER
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ADAPTER <i>B31863</i> <i>SB</i>
3.0	D3579045	SHOULDER HARNESS LH
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SHOULDER HARNESS RH <i>B3214</i> <i>SB</i>
4.0	K62	CLIP
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) CLIP <i>M104426</i> <i>SB</i>
5.0	MS24693S272	Screw
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Screw <i>M8967</i> <i>SB</i>

ml 07/05/16
step 1] w/o split

2ty
1

Step 3	label # 3569-3 do not stick	LE 0.05lb	Use contact cement <u>M10 2565</u> SEE W/J 32337 FOR EMAIL FROM SCHROTH	ml 07/5/16	LE 07.05.16
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Process Sheet

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Drawing Name: HARNESS ASSEMBLY

Job Number: 32340

Part Number: D412702117B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: M19182 -

JB

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: M104215 -

JB

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

DECAL

batch: 32086 -

JB

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MF 07-05-16

(2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JULY 16 (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

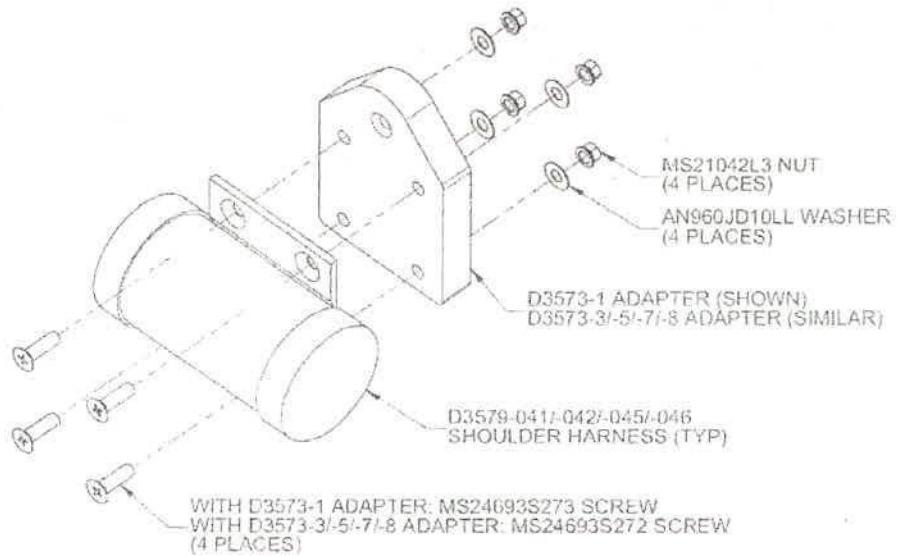
Location: /

PPP Rev: /

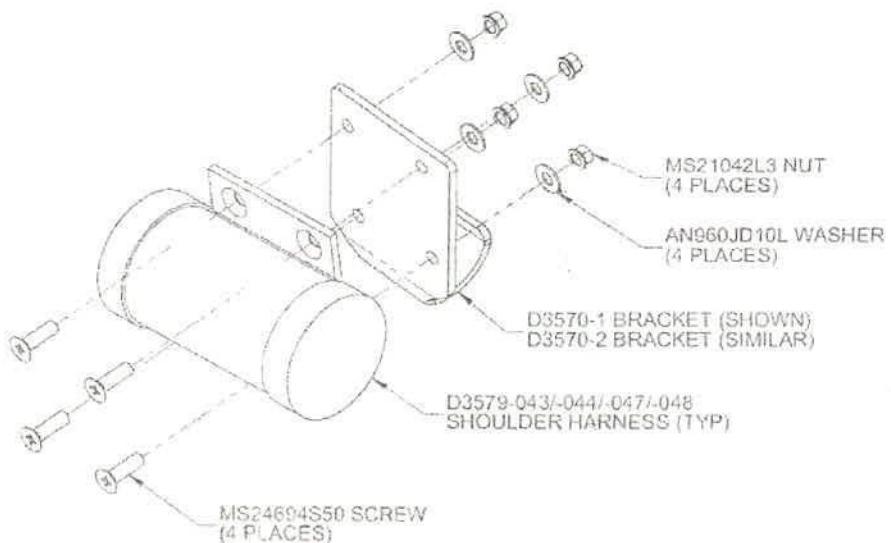
CLO 7/05/16 (1)
Inspection Level 2-1
07/05/16

Job Completion


C 07/05/16



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-05-16	1	SPL.7 w/o to ship Qty 1 on this w/o	MJL	07-05-16	1	J 07-05-16	J 07-05-16

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
	3	label does not stick to buckle good.	IE 07-05-16	Bond with contact cement B# <u>m102565</u> see w/o for eng. 1 w/032337	MJL 07-05-16	J 07-05-16	IE 07-05-16	J 07-05-16

NOTE: Date & initial all entries